

COSMETICS



...because it's our responsibility to the planet

Cosmetics packaging

Formika is an expert in the production of innovative and functional packaging for the cosmetics industry. We offer a wide range of solutions – **from tubes to sachets and doypacks** – that perfectly meet the needs of the dynamic cosmetics market.

Our production plant, **one of the most modern in Europe**, is equipped with **three advanced tubing lines**, which allow us to deliver orders extremely quickly while maintaining the highest quality standards.

Our **seamless** laminated tubes provide **superior quality** and **safety** ensuring that your product is protected at all the times.

We focus on **sustainable development** – we offer packaging made of innovative **mono-materials** that fully comply with current environmental requirements. By combining aesthetics, functionality and environmental responsibility, our packaging supports brands in **building a strong and modern identity in the market**.

Experience the difference in quality & sustainability!



We don't want to just produce packaging, we want to make everyday life easier



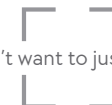
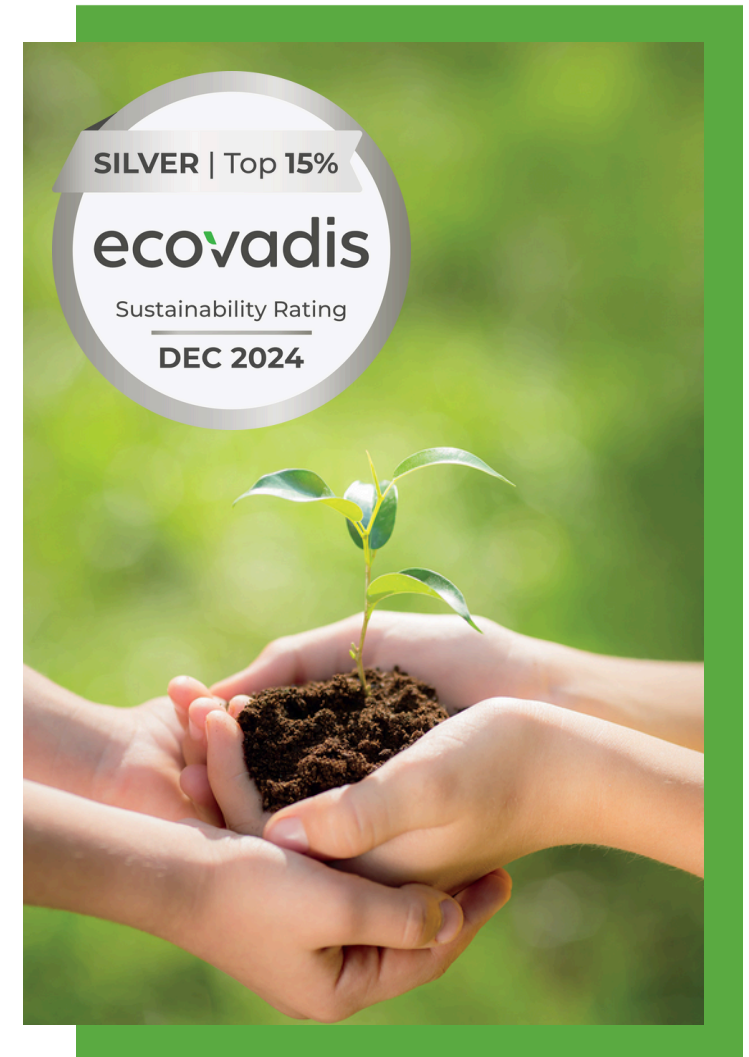
Why is ESG strategy important to us?

...because it's our responsibility to the planet.

Our ambition is to be the leader in promoting **ESG strategy** in our region. We have been undertaking community initiatives and working towards green transformation for years, knowing that it is not only a trend, but also necessity. We are proud that our business model is consistent with the EU goal of achieving climate neutrality.

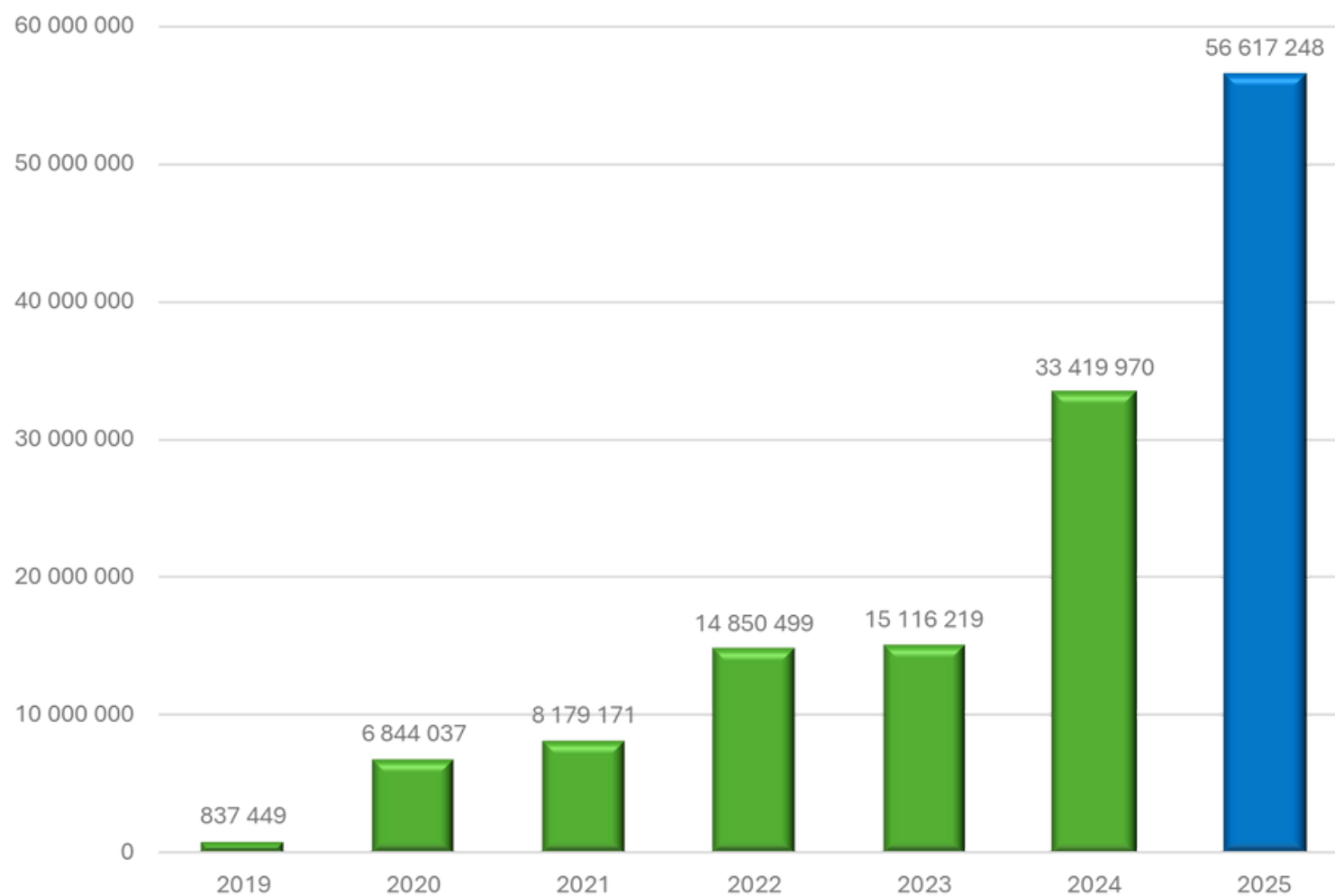
The acronym **ESG** stands for **E**nvironmental, **S**ocial, and **G**overnance and it refers to how the business activities affect the natural environment, community and company's management philosophy.

Our **ESG-related actions** are e.g.: building the green energy together with Formika Green Energy, helping the youngest through Formika for Children Foundation, implementing projects that reduce waste and increase efficiency and many others.



Cosmetic tube production

Number of produced tubes (in pieces) and target for 2025

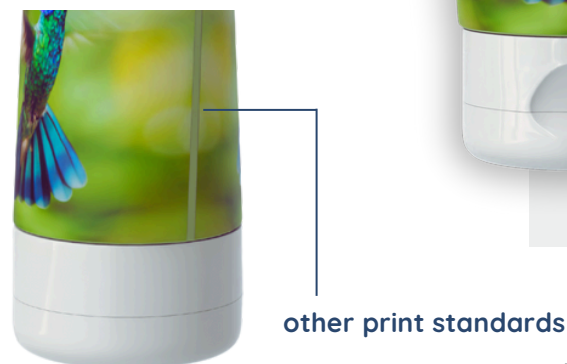
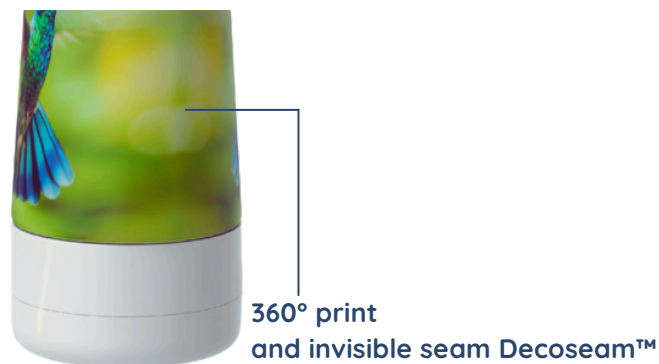


Laminate tubes

Laminate tube is a packaging format which popularity is still growing. It has found applications in the cosmetics, pharmaceutical, food, household chemical, construction, and automotive industries.

It perfectly **protects the contents** against the effects of external factors such as light or moisture. As a result, the filling retains its color, aroma, texture, and properties for a long time.

We offer laminate tubes printed with the virtually invisible seam - **360° print Decoseam™** (in the case of other techniques, a tab may appear at the joint).



Laminate tubes



Why Formika?

- **short delivery terms** - reprints with standard components available within 3-5 weeks
- **small MOQ** - 10,000 pcs/ artwork
- **invisible seam of the laminate** - 360° seamless printing with Decoseam™
- **silk screen** embellishment with 2 sections
- **the most sophisticated Flexo UV machine** with 11 printing sections (9 colors plus primer and varnish)
- **lacquering** in gloss, mat continuous or partial
- **cold stamping** - silver, gold with possible overprint and holo
- **Flexo UV Low Migration** printing as standard (exception - ultra matt varnish)
- **printing performed** with 100% inline quality control

Cylindrial tubes

Capacity	Sleeve Lenght				
	Ø 19 mm	Ø 30 mm	Ø 35 mm	Ø 40 mm	Ø 50 mm
10 ml	65 mm				
15 ml	80 mm				
20 ml	105 mm				
25 ml	130 mm				
30 ml		65 mm			
40 ml		90 mm	80 mm		
50 ml		110 mm	90 mm		
60 ml		130 mm	105 mm		
75 ml		165 mm	120 mm	90 mm	
80 ml		175 mm	130 mm	100 mm	
100 ml			155 mm	120 mm	110 mm
125 ml			175 mm	133 mm	120 mm
150 ml				160 mm	130 mm
175 ml				182 mm	145 mm
200 ml					160 mm
250 ml					187 mm

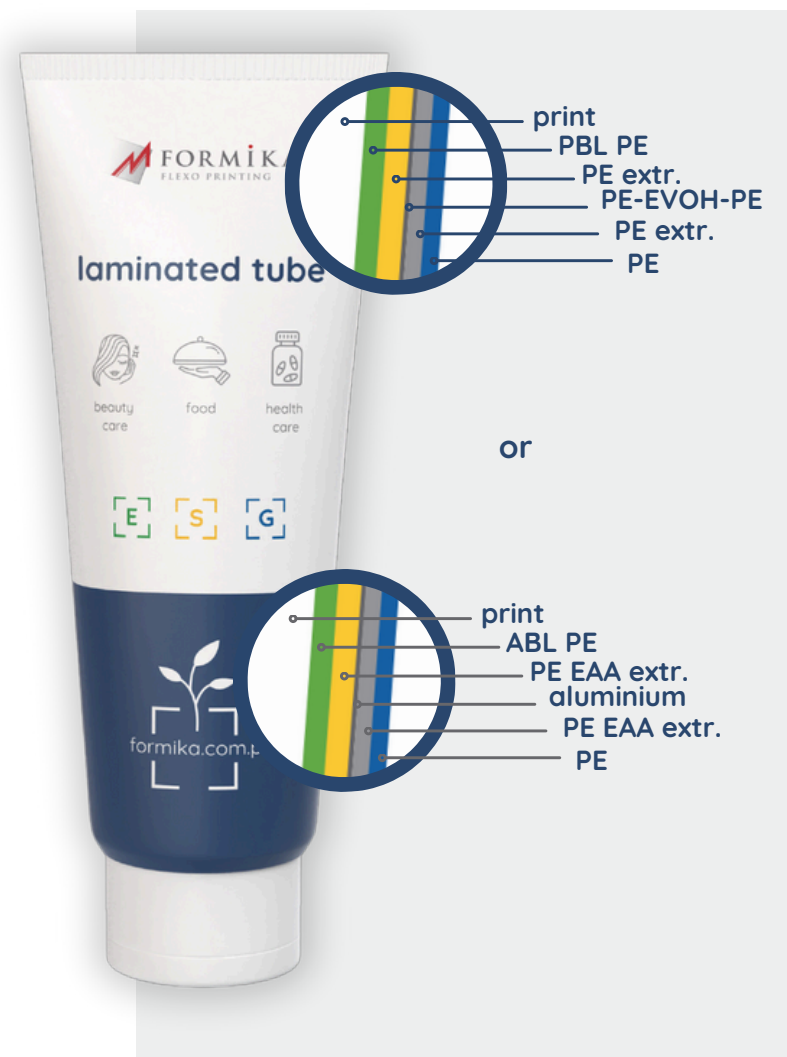
Laminate tubes

Packaging that perfectly protects the contents from **external factors**.

Properties:

- PBL 220-400 µm and ABL 275-390 µm specification
- available sizes dia: 19, 30, 35, 40, 50 mm
- various types of material in terms of barrier, thickness, visual effects
- available different closure types
- high print quality (360° seamless printing with Decoseam™)
- many embellishment possibilities (silk screen, cold stamping)
- Flexo UV Low Migration printing
- white, transparent and silver version available
- available with regular closures as well as their **slim** versions (for dia 50)

Scan me to see available specifications:



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HDPE tubes

HDPE made from high-quality HDPE material and closed by an HDPE flip-top. Together they form a **mono-material packaging** with up to **45% less plastic in the tube body!**

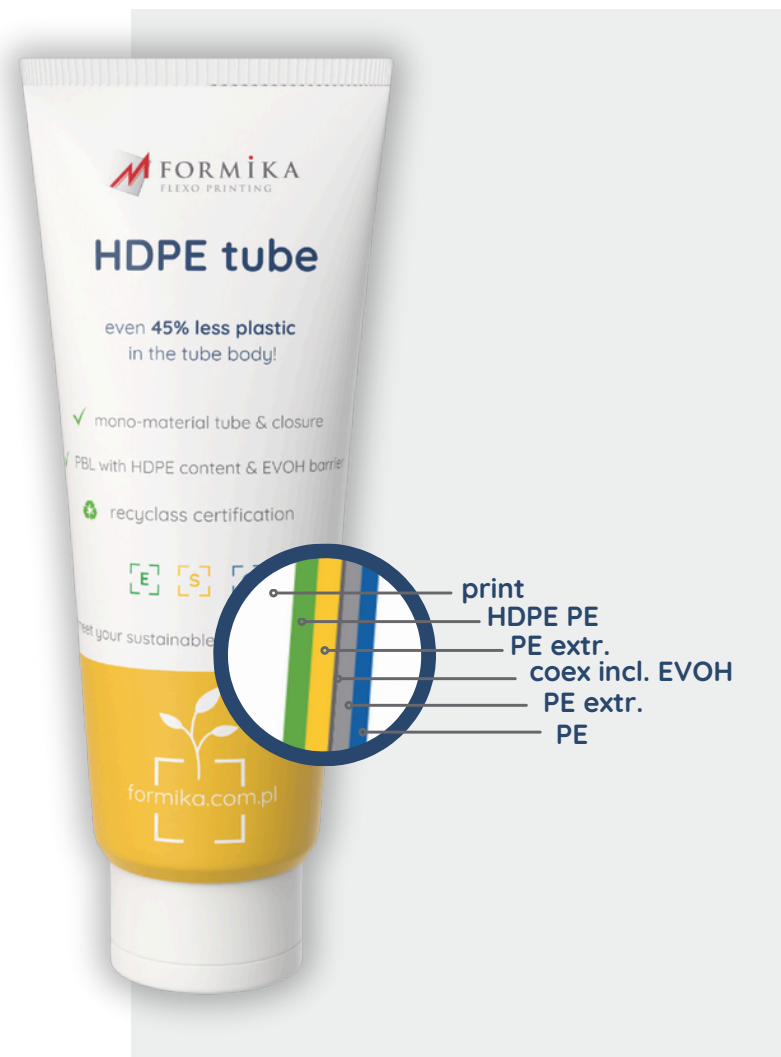
Tubes are suitable for PE recycling streams.

HDPE is a material known for excellent elastic properties, suitable for many products like cosmetic and pharmaceutical creams and balms.

Properties:

- PBL 220-300 µm specification
- available sizes dia: 19, 30, 35, 40, 50 mm
- various types of material in terms of barrier, thickness, visual effects
- available different closure types
- high print quality (360° seamless printing with Decoseam™)
- many embellishment possibilities (silk screen, cold stamping)
- Flexo UV Low Migration printing

Scan me to see available specifications:



PCR tubes

PCR tube (Post-Consumer Recycled) made from components which contain consumer recycled plastic.

The use of PCR recycle reduces the amount of new plastics in our environment. No new resource extraction is needed! PCR tubes are **easy recyclable**.

Properties:

- PBL 220-300 µm specification
- available sizes dia: 19, 30, 35, 40, 50 mm
- various types of material in terms of barrier, thickness, visual effects
- available different closure types
- high print quality (360° seamless printing with Decoseam™)
- many embellishment possibilities (silk screen, cold stamping)
- Flexo UV Low Migration printing

Scan me to see available specifications:



Green tubes 220/300 µm

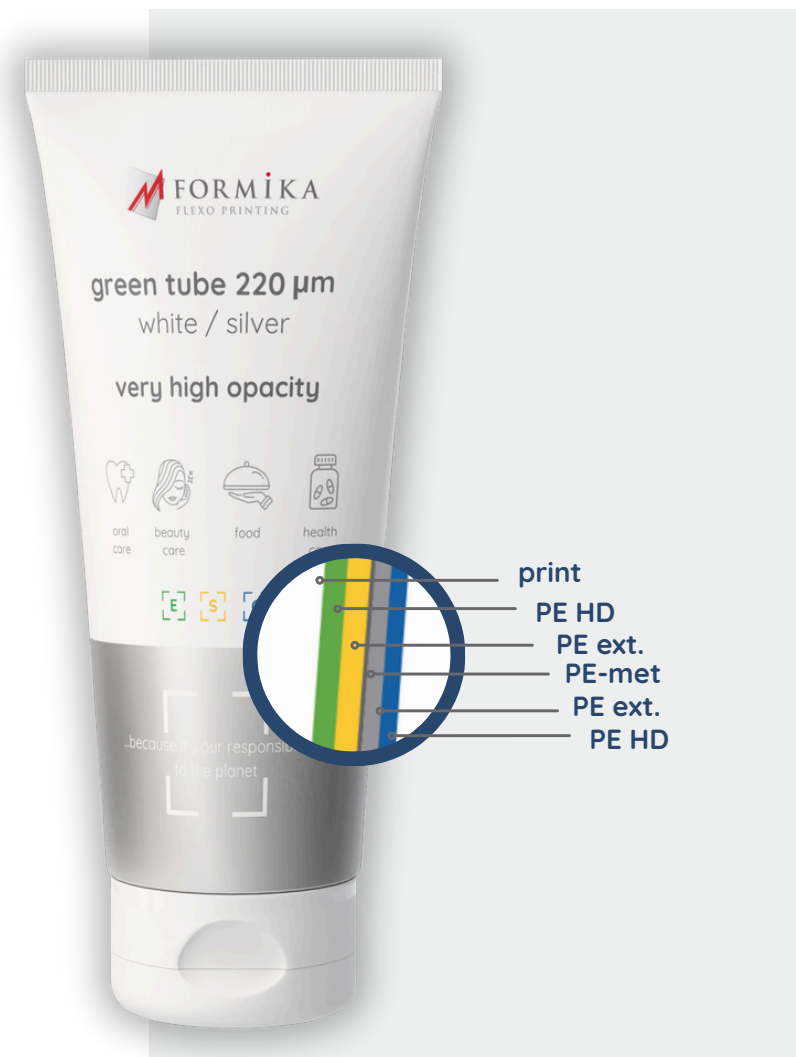


New **mono-material eco tube** with high barrier properties, protecting special product categories.

Properties:

- laminate 220/300 µm
- recyclable in HDPE (coloured) bottle stream and material saving opportunity up to 37%
- tube laminate with high barrier for specific products and requirements
- RecyClass approved - recyclable in HDPE (coloured) bottle stream
- perfect opportunity for healthcare products and cosmetics
- cost opportunity by saving plastic
- improved stiffness and barrier
- very high opacity
- white and silver version available
- special coated laminate

Scan me to see available specifications:



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Tube closures

- Flip top Push on Ø 50 mm



Type:	Flip top standard
Diameter:	50 mm
Thread:	Push on
Orifice:	1.0 mm
	1.5 mm
	2.0 mm
	3.0 mm (our standard)
	5.0 mm
	8.0 mm

Available in PP and PE (PE for mono tubes)

Available standard colors:
black, white gloss, white matt, transparent
Other flip tops upon request.



Type:	Shoulder
Diameter:	50 mm
Thread:	Push on
Orifice:	10.0 mm

Available standard colors:
black, white gloss, white matt, transparent
Other shoulders upon request.



also **slim version** available

Tube closures

- Flip top Push on Ø 40 mm, Ø 35 mm



Type:	Flip top standard
Diameter:	35 mm, 40 mm
Thread:	Push on
Orifice:	1.0 mm 1.5 mm 2.0 mm 3.0 mm (our standard) 5.0 mm

Available in PP and PE (PE for mono tubes)

Available standard colors:
black, white gloss, white matt, transparent
Other flip tops upon request.



Type:	Shoulder
Diameter:	35 mm, 40 mm
Thread:	Push on
Orifice:	10.0 mm

Available standard colors:
black, white gloss, white matt, transparent
Other shoulders upon request.

Tube closures

- Screw on Ø 50 mm, Ø 35 mm



Type:	Stand up	Stand up
Diameter:	35 mm	50 mm
Thread:	M15 x 1.5	TR22 x 3



As an option for Ø 50 mm, Ø 35 mm:
shoulders with aluminium membrane

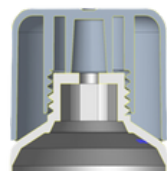


Type:	Shoulder	Shoulder
Diameter:	35 mm	50 mm
Thread:	M15 x 1.5	TR22 x 3
Orifice:	2.95 mm 5.60 mm	max. 10.0 mm

Other shoulders upon request.

Tube closures

- Screw on Ø 30 mm



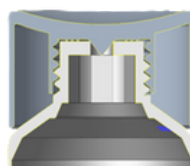
Type: Stand up/ High cap
Material: PP
Height: 21.55 +/- 0.2 mm
Finish: Matt

Type: Shoulder
Material: PE
Orifice: 1.8 mm, 3.0 mm
Finish: Gloss



Type: Stand up/ High cap
Material: PP
Height: 22 +/- 0.2 mm
Finish: Gloss

Type: Shoulder
Material: PE
Orifice: 1.8 mm, 3.0 mm
Finish: Gloss



Type: Stand up/ High cap
Material: PP
Height: 15 +/- 0.25 mm
Finish: Gloss

Type: Shoulder
Material: PE
Orifice: 1.8 mm, 3.0 mm
Finish: Gloss

Tube closures

- Screw on Ø 19 mm



As an option:
shoulders with aluminium membrane

Other shoulders upon request.



Type: Stand up
Diameter: 19 mm
Thread: M11 x 1.5



Type: Shoulder
Diameter: 19 mm
Thread: M11 x 1.5
Orifice: 1.5 mm, 4.8 mm



Type: Stand up
Diameter: 19 mm
Thread: M9 x 1.25



Type: Cannula
Diameter: 19 mm
Thread: M9 x 1.25
Orifice: 1.2 mm

[] Duplex laminates []

Packages for all types of dried and liquid products, suitable for **pillow pouches** (stick-packs, flow-packs).

Properties:

- moisture and gas high barrier properties
- gloss and matt lacquer option
- possible surface or interlayer printing

Application:

powdered products, granulates



Triplex laminates

Packages for all types of dried and liquid products, suitable for **3-side pouches** (sachets), **pillow pouches** (stick-packs).

Properties:

- moisture and gas functional barrier properties
- gloss and matt lacquer option
- possible surface or interlayer printing

Application:

powdered products, granulates, sensitive solids, creams, liquids



Quadruplex magazine sachets

Sachets intended for application as inserts in newspaper magazines.

Properties:

- resistance up to 1500 kg pressure
- moisture and gas functional barrier properties
- gloss and matt lacquer option
- possible surface or interlayer printing

Application:

powdered products, granulates, sensitive solids, creams, liquids



Paper based laminates

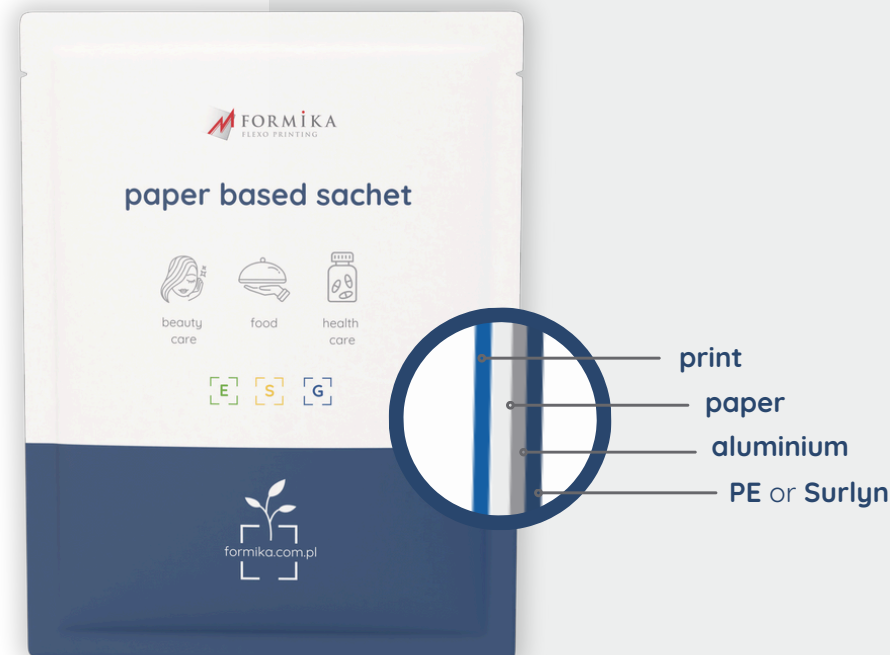
Multi-layer paper based laminates for dry and wet products, suitable for **3-side seal pouches** (sachets), **pillow pouches** (stick-packs).

Properties:

- excellent moisture and gas barrier properties
- tear and puncture resistance
- easy opening (notch not necessary)
- food safety
- high weldability for dusty, powdered products

Application:

powdered products, granulates



Mono PP laminate for sachets



Mono PP high barrier structure.

Properties:

- excellent moisture and gas barrier properties
- suitable for 3-side seal pouches (sachets), pillow pouches (stick-packs)
- designed for recycling

Application:

powdered products, granulates, viscous and liquids products



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Duplex and triplex laminates for doypacks

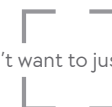
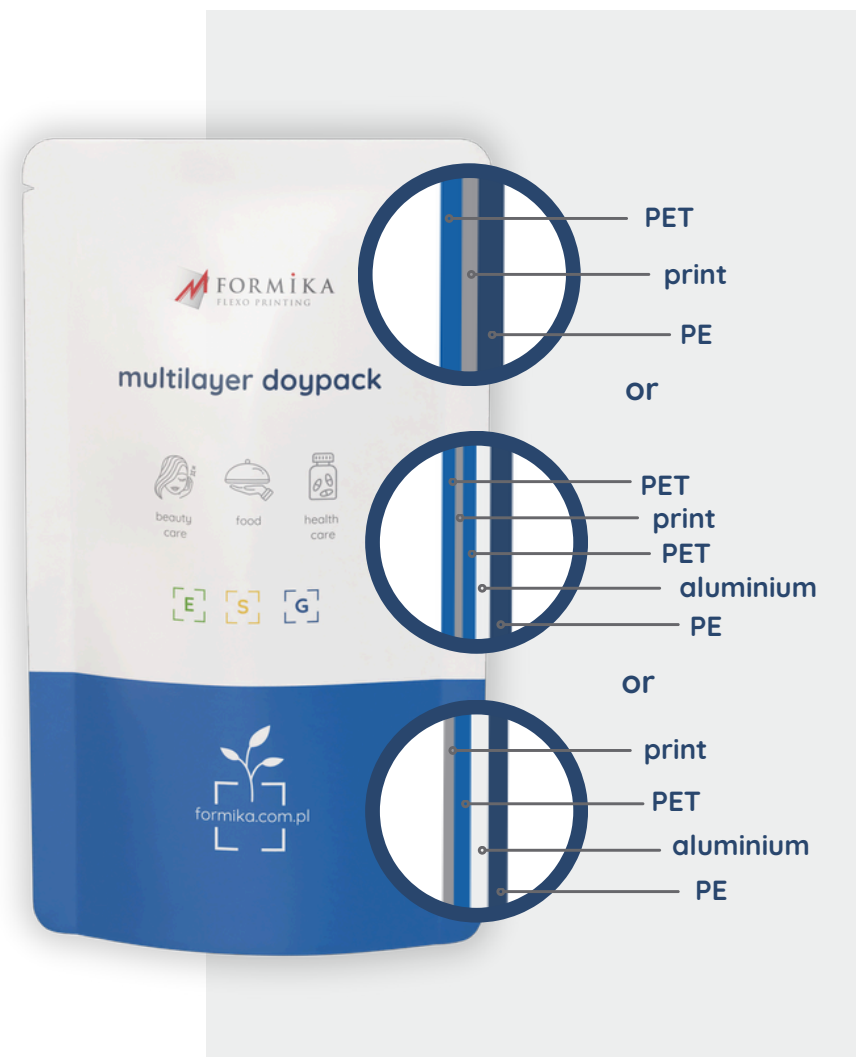
Packages for all types of dried and liquid products, suitable for **stand up pouches** (doypacks), **gusseted pouches**.

Properties:

- moisture and gas functional barrier properties with alu based laminate
- gloss and matt lacquer option
- possible surface or interlayer printing

Application:

powdered products, liquid chemical products, washing liquids, paints, dyes, bath liquids, bulk products



Transparent barrier laminates

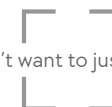
Packages for all types of dried and liquid products, suitable for **3-side pouches** (sachets), **pillow pouches** (stick-packs).

Properties:

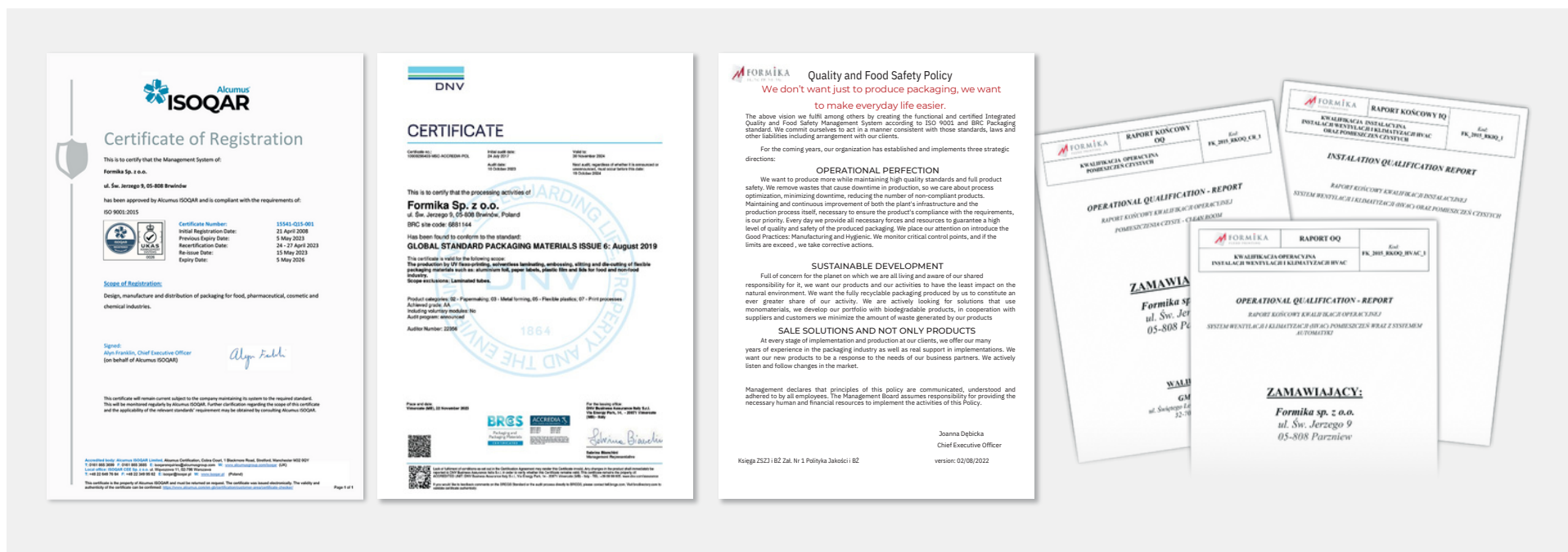
- moisture and gas functional barrier properties with alu based laminate
- gloss and matt lacquer option
- possible surface or interlayer printing

Application:

powdered products, granulates, sensitive solids, creams, liquids



Formika certificates



More certificates you can find on our website:
<https://www.formika.com.pl/en/222/quality/certificates>

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